Partners in excellence						_	1		Alloys	A mix	xtur	_				nust be a met an alloy of cop	al e.g. Bronze is an alloy of per and zinc.
The destruction of materials by Source in the destruction of materials by reacts with oxygen from the air to form					Corro	IIs		Gold	_		-	-				oc. The carat of the jewellery is gold, 24 carat is 100% gold.	
with substances in present for iron to rust						Corrosion	useful materials		-	Alloys of iron, carbon and other metals.							
	the environment		·				E I		sis	High carbon steel is strong but brittle.							
Preventing	Coatings can be	and eld	Examples of this are greasing, painting and electroplating. Aluminium has an oxide coating that protects the metal from further corrosion.			and its prevention	sefu		Steels	Low carbon steel is softer and easily shaped.							
corrosion	added to metals t act as a barrier	oxide o					are u		-	Steel containing chromium and nickel (stainless) are hard and corrosion resistant. Aluminium alloys are low density.							
				enti	e skollA				_			Aluminiun	n alloys	are low densi	ty.		
Sacrificial corrosion	When a more reactive metal is used to coat a les	with th	eans that the coa ne air and not the An example of th	underlyi	nderlying					Cera polym comp	ers	and	Dol	ymers	Ther	mosetting	polymers that do not melt when they are heated.
	reactive metal		ise iron.				Jsing	m	/ L nate				POI	ymers	Therm	osoftening	polymers that melt when they are heated.
NPK fertilisers	These contain nitrogen, phosphorous and potassium		ons of various aining appropriate es of the	2	Production fe				1	Using				<u>'</u>		Soda-lime glass, made by heating sand, sodiur carbonate and limestone.	
	Potassium chloride,	Phosphate treated wi	e rock needs to be th an acid to	:		resou (CHEN				Composite materials			A mixtu material together	als put er for a	Borosilicate glass, made from sand and boron trioxide, melts at higher temperatures than soda-lime glass.		
Fertiliser examples	potassium sulfate and phosphate rock	which is t	soluble salt nen used as a Ammonia can be		and uses of rtilisers			ber p		orocess				specific po e.g. stre		MDF wood (resin)	woodchips, shavings, sawdust and
	are obtained		I to manufacture nonium salts and nitric		Z		NPK									Concrete (ce	ement, sand and gravel)
	by mining	acid.	Tributes and meric		~							Ceramic		Made from clay		Made by shaping wet clay and then heating in a furnace, common examples include pottery and	
The Haher process –				– conditio	rions and equilibrium					\mathbb{L}	materials		widde from cidy		bricks.		
Р	Phosphate rock			The Haber process – condition						process				0.5		These factors affect the properties of the	
Treatment	Products		The reactants sid					ins th			Polymers		Many monomers can		polymer. Low density (LD) polymers and high density (HD) polymers are produced from		
	The acid is neutr		Pressure				creased, equilib the production			Haper				make polymers		ethene. These are formed under different conditions.	

Phosphate rock										
Treatment	Products									
Nitric acid	The acid is neutralised with ammonia to produce ammonium phosphate, a NPK fertiliser.									
Sulfuric acid	Calcium phosphate and calcium sulfate (a single superphosphate).									
Phosphoric acid	Calcium phosphate (a triple superphosphate).									

The Haber process – conditions and equilibrium											
Pressure	The reactants side of the equation has more molecules of gas. This means that if pressure is increased, equilibrium shifts towards the production of ammonia (Le Chatelier's principle). The pressure needs to be as high as possible.										
Temperature	The forward reaction is exothermic. Decreasing temperature increases ammonia production at equilibrium. The exothermic reaction that occurs releases energy to surrounding, opposing the temperature decreases. Too low though and collisions would be too infrequent to be financially viable.										

Polymers	Many monomers can make polymers	These factors affect the properties of the polymer. Low density (LD) polymers and high density (HD) polymers are produced from ethene. These are formed under different conditions.					
The Haber process	Used to manufactur ammonia	Ammonia is used to produce fertilisers Nitrogen + hydrogen = ammonia					
Raw materials	Nitrogen from the a while hydrogen froi natural gas	1 2.					
Catalyst	Iron	The catalyst speeds up both directions of the reaction, therefore not actually increasing the amount of valuable product.					

PIX L Partners in excellence										A mixt						tal e.g. Bronze is an alloy of pper and zinc.	
	The destruction of materials by chemical reaction		his is iron rusting; iron gen from the air to form			als			old jewellery is usually an alloy with silver, copper and zinc. The carat of the jewelle a measure of the amount of gold in it e.g. 18 carat is 75% gold, 24 carat is 100% gol								
	with substances	exide (rust) water needs to be ent for iron to rust.				aterials			Alloys of iron, carbon and other metals.								
	the environmen	t for from to rust.		sti pue uoisozioo					High carbon steel is strong but brittle.								
	Coatings can be	nples of this are greasing, painting			d its			Low carbon steel is softer and easily shaped.									
	added to metals to oxide		d electroplating. Aluminium has a ide coating that protects the meta om further corrosion.			prevention	are us			Steel containing chromium and nickel (stainless) are hard and corrosion resistant.							
						enti				Aluminium alloys are low density.						rty.	
	reactive metal is with the		eans that the coating will react ne air and not the underlying An example of this is zinc used to		on	Alloys		/ -	Cerar polyme compo	ers and		Dolumors	Thermosetting		polymers that do not melt when they are heated.		
	reactive metal		se iron. ons of various			U	Jsing	ma	ateria				Polymers	Therm	nosoftening	polymers that melt when they are heated.	
	These contain nitrogen, phosphorous and potassium		ining appropriate		Production fe	A	QA (GCS	E Us	ing					1	glass, made by heating sand, sodium and limestone.	
	Potassium chloride, potassium sulfate and which is the		e rock needs to be than acid to						ces 2				A mixtumateria	ils put r for a	trioxide, me	Borosilicate glass, made from sand and boron crioxide, melts at higher temperatures than soda-lime glass.	
			soluble salt en used as a mmonia can be		uses of ers			Haber pro					specific purpose e.g. strength		MDF wood resin)	MDF wood (woodchips, shavings, sawdust and resin)	
	are obtained	used to ma	anufacture n salts and nitric		NPK				tiliser						Concrete (c	ement, sand and gravel)	
	by mining	acid.											Made from clay fu		1	Made by shaping wet clay and then heating in a urnace, common examples include pottery and ricks.	
				The Haber process – conditions and equilib						Sess					These facto	ese factors affect the properties of the	
				The reactants sid						pro			Many monomers can		polymer. Low density (LD) polymers and high density (HD) polymers are produced from		
Treatment	Products			•			d, equ	ilibri	prium Q B H				make po			thene. These are formed under different	
	The acid is neutralised with ammonia to produce ammonium phosphate, a NPK fertiliser. Calcium phosphate and calcium sulfate (a single superphosphate). Calcium phosphate (a triple superphosphate).						eds to be as high (ossible.			The				Used to manufacture ammonia		nia is used to produce fertilisers n + hydrogen ammonia	
										\						these gases are purified before	
				The forward reaction is exote Decreasing temperature incommonia production at equilative releases energy to surroun opposing the temperature de Too low though and collisions too infrequent to be financiall				creas ilibri it occ	ses um. curs				Nitrogen f while hydi natur		comple	assed over an iron catalyst. This is ted under high temperature (about and pressure (about 200 heres).	
								ecrea wou	ises. Ild be				Iron		The cata	The catalyst speeds up both directions of the reaction, therefore not actually increasing the amount of valuable product.	



